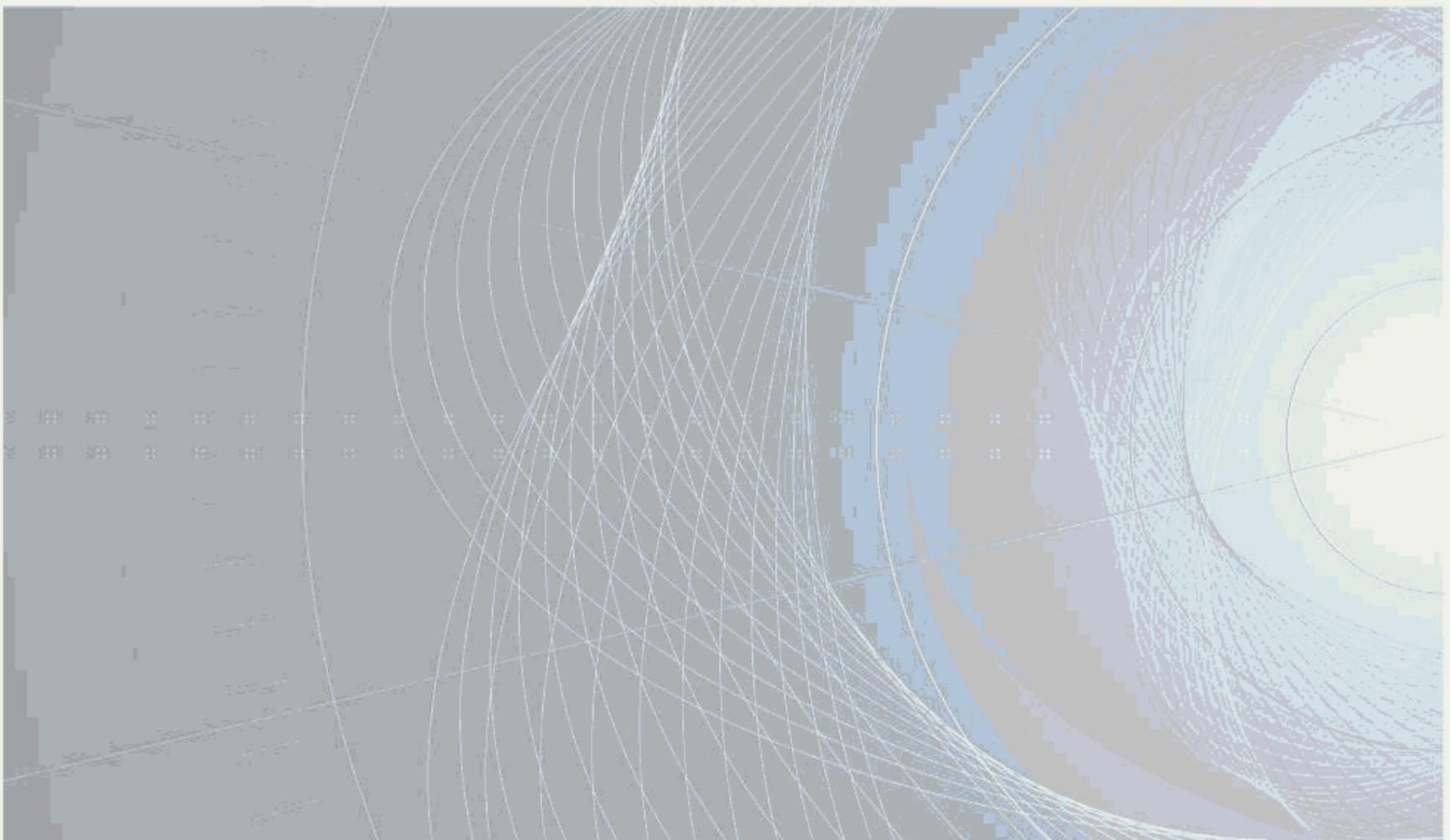


INTERNATIONAL STANDARD

**Connectors for electrical and electronic equipment –
Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed
connectors: mechanical mating information, pin assignment and additional
requirements for type 2**





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IEC 63171-2

Edition 1.0 2021-05

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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 31.220.10

ISBN 978-2-8322-9778-0

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CONTENTS

FOREWORD	3
INTRODUCTION	5
1 Scope	7
2 Normative references	7
3 Terms and definitions	8
4 Common features and typical connector pair	8
4.1 Mating information	8
5 Characteristics	14
5.1 General	14
5.2 Pin assignment	15
5.3 Classification into climatic category	15
5.4 Electrical characteristics	15
5.5 Transmission characteristics	16
5.6 Mechanical characteristics	17
6 Tests and test schedule	17
6.1 General	17
6.2 Arrangement for interface contact resistance measurement	18
6.3 Arrangement for vibration test	19
6.4 Test procedures and measuring methods	19
6.5 Preconditioning	19
6.6 Test schedules	19
Bibliography	21
Figure 1 – Relationships between the IEC 63171 series and their related references	5
Figure 2 – Shielded fixed connector details	9
Figure 3 – Unshielded fixed connector details	11
Figure 4 – Shielded free connector	12
Figure 5 – Unshielded free connector	14
Figure 6 – Fixed connector pin assignment (front view of connector)	15
Figure 7 – Arrangement for interface contact resistance measurement	18
Figure 8 – Arrangement for vibration test	19
Table 1 – Dimensions for Figure 2 and Figure 3	10
Table 2 – Dimensions for Figure 4 and Figure 5	13
Table 3 – Creepage and clearance distances	16

INTERNATIONAL ELECTROTECHNICAL COMMISSION

CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –**Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 2**

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IEC 63171-2 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
48B/2875/FDIS	48B/2886/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

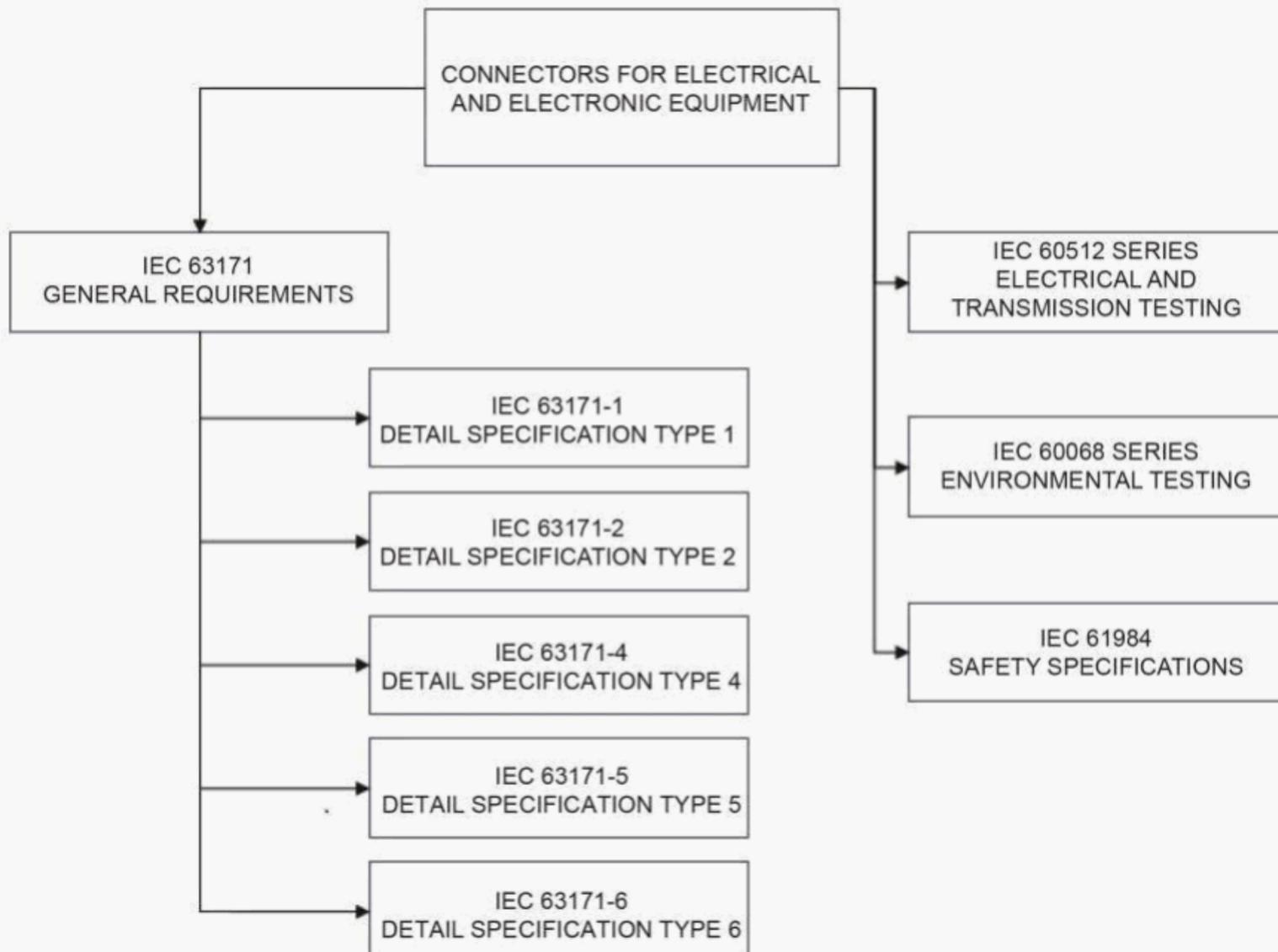
A list of all parts in the IEC 63171 series, published under the general title *Connectors for electrical and electronic equipment*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

IEC 63171 is the base specification of the whole series. Subsequent specifications do not duplicate information given in the base document, but list only additional requirements. For complete specification regarding a component of a higher number document, all lower numbered documents must be considered as well. Figure 1 shows the interrelation of the documents:

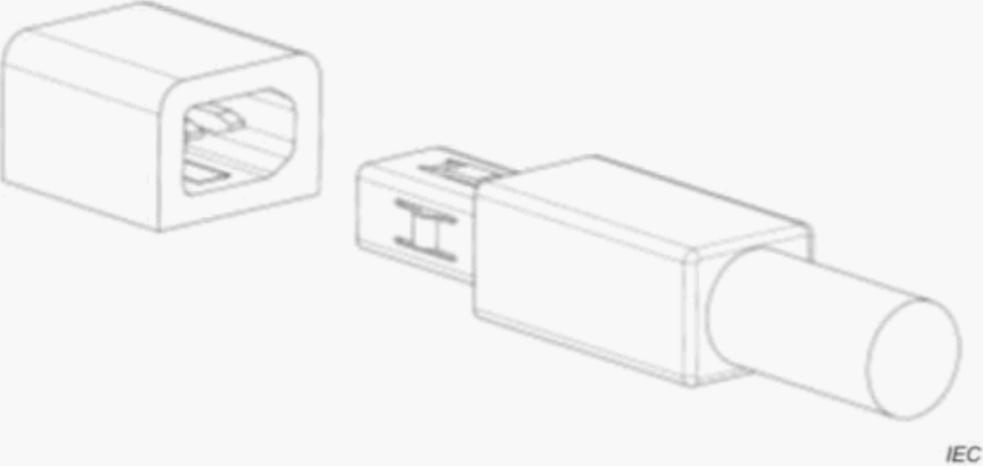
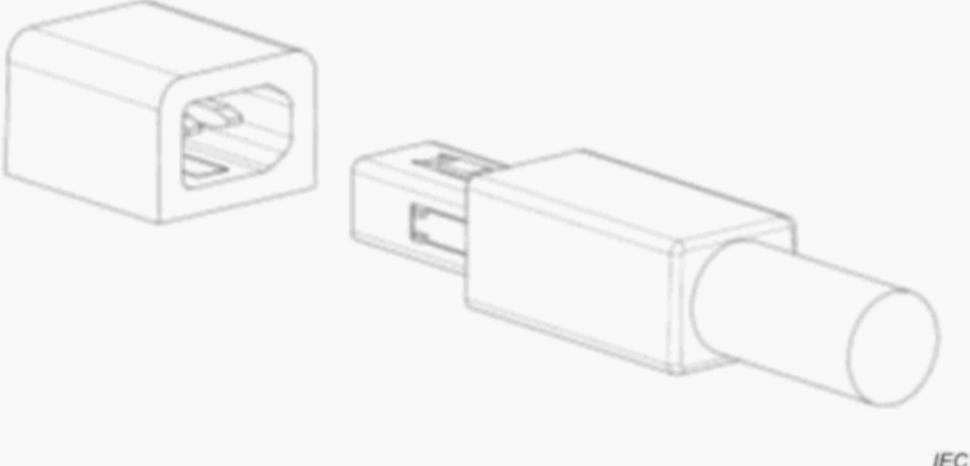
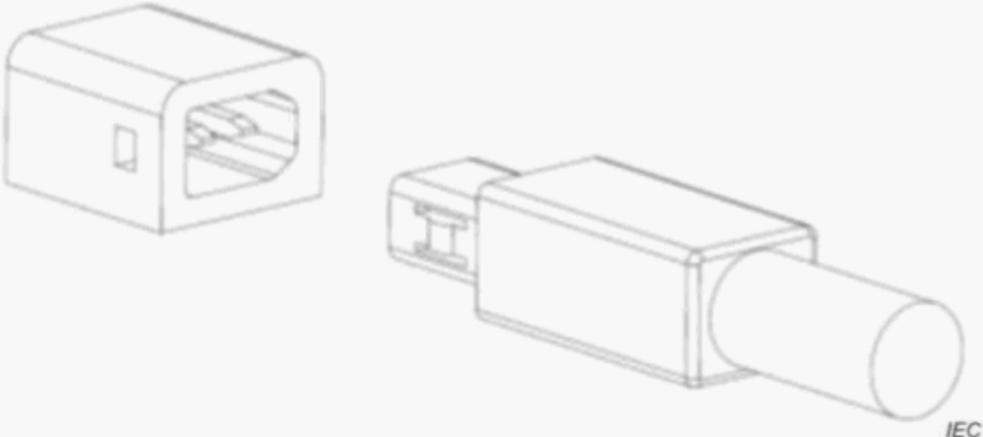
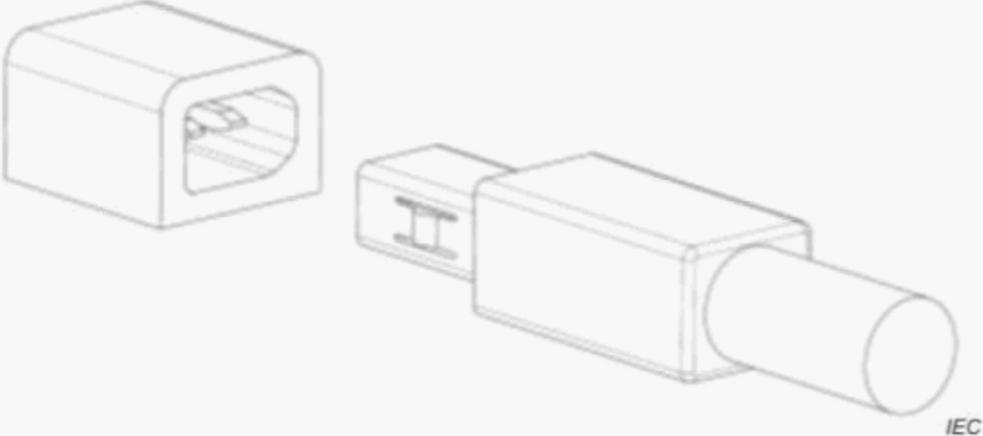


IEC

Figure 1 – Relationships between the IEC 63171 series and their related references

NOTE IEC 63171-1 and IEC 63171-6 contain duplicate information, which is either equal to or better than the minimum requirements of IEC 63171; such duplicate information is due to be removed in later editions.

This document refers to International Standards for test and measurement, environmental testing as well as solderless connections.

<p>IEC SC 48B – Electrical connectors</p> <p>Specification available from: IEC General secretariat or from the addresses shown on the inside cover.</p>	<p>IEC 63171-2 Ed. 1</p>
 <p style="text-align: right;"><i>IEC</i></p>	<p>Shielded connector with snap-in mechanism</p>
 <p style="text-align: right;"><i>IEC</i></p>	<p>Shielded connector with locking device</p>
 <p style="text-align: right;"><i>IEC</i></p>	<p>Unshielded connector with snap-in mechanism</p>
 <p style="text-align: right;"><i>IEC</i></p>	<p>Unshielded connector with locking device</p>

CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –

Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 2

1 Scope

This part of IEC 63171 covers 2-way, shielded or unshielded, free and fixed connectors for data transmission up to 600 MHz, with current-carrying capacity, known as Type 2. It specifies the common dimensions, mechanical, electrical and transmission characteristics and environmental requirements as well as test specifications respectively.

The form factor of these connectors allows their use for cable sharing with already installed TO's for structured cabling.

NOTE The overall performance of the transmission channel in such case has to be evaluated.

Intermateable and interoperable versions for circular connector for sealed applications including this connector are described in IEC 63171-5.

The shielded and unshielded connectors are interoperable for their internal transmission performance and can be exchanged. The shielded version has improved alien crosstalk and coupling attenuation properties.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *International Electrotechnical Vocabulary (IEV) – Part 581: Electromechanical components for electronic equipment*

IEC 60512-1, *Connectors for electrical and electronic equipment – Tests and measurements – Part 1: Generic specification*

IEC 60512-28-100, *Connectors for electrical and electronic equipment – Tests and measurements – Part 28-100: Signal integrity tests up to 2 000 MHz – Tests 28a to 28g*

IEC 60664-1, *Insulation coordination for equipment within low-voltage supply systems – Part 1: Principles, requirements and tests*

IEC TR 63040, *Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm – Test results of research on influencing parameters*

IEC 63171, *Connectors for electrical and electronic equipment – Shielded or unshielded, free and fixed connectors for balanced single-pair data transmission with current carrying capacity: General requirements and tests* ¹

IEC 63171-5, *Connectors for electrical and electronic equipment – Part 5: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 5* ²

ISO/IEC 11801-1, *Information technology – Generic cabling for customer premises – Part 1: General requirements*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 63171, IEC 60050 -581, and IEC 60512-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Common features and typical connector pair

4.1 Mating information

4.1.1 General

Dimensions are given in millimetres. Drawings are shown in first angle projection. The shape of connectors may deviate from those given in Figure 2 to Figure 5, as long as the dimensions specified are not changed, see also Table 1 and Table 2.

NOTE When using the snap-in version of the free connector, the mating face of the free connector can also be used as mating face of a fixed connector and the mating face of the fixed connector can be used as mating face of a free connector.

¹ Under preparation. Stage at the time of publication: IEC/RFDIS 63171:2020.

² Under preparation. Stage at the time of publication: IEC/PRVC 63171-5:2020.

4.1.2 Fixed connector

4.1.2.1 Shielded fixed connector

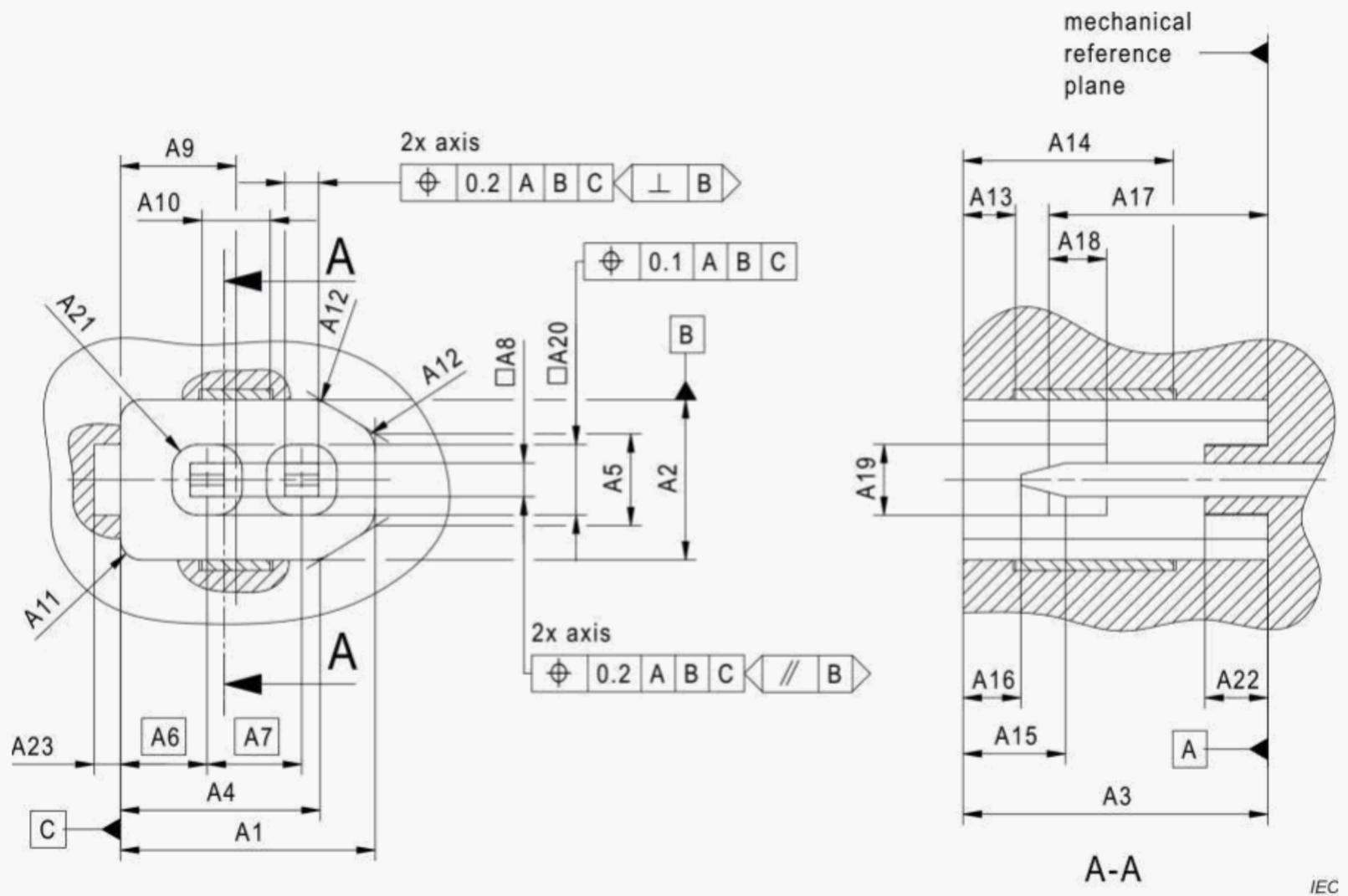


Figure 2 – Shielded fixed connector details

Table 1 – Dimensions for Figure 2 and Figure 3

Dimensions in mm

Letter	Dimensions			Notes
	Minimum	Nominal	Maximum	
A1	4,8	4,85	4,9	
A2	3	3,05	3,1	
A3	5,65	5,8	5,95	
A4	3,7	3,8	3,9	
A5	1,69	1,75	1,81	
A6	-	1,65	-	Theoretically exact dimension
A7	-	1,8	-	Theoretically exact dimension
A8	0,59	0,64	0,69	
A9	2,1	2,2	2,3	
A10	1,3	-	-	Valid for shield contact zone
A11	-	-	0,4	
A12	-	-	0,6	
A13	-	-	1	Valid for shield contact zone
A14	4	-	-	Valid for shield contact zone
A15	1,8	1,95	2,1	
A16	1,1	-	-	
A17	4,1	4,17	4,24	
A18	1,1	-	-	
A19	1,35	-	-	
A20	1,29	1,34	1,39	
A21	0,5	-	-	
A22	1,15	1,2	1,25	
A23	0,5	-	-	

4.1.2.2 Unshielded fixed connector

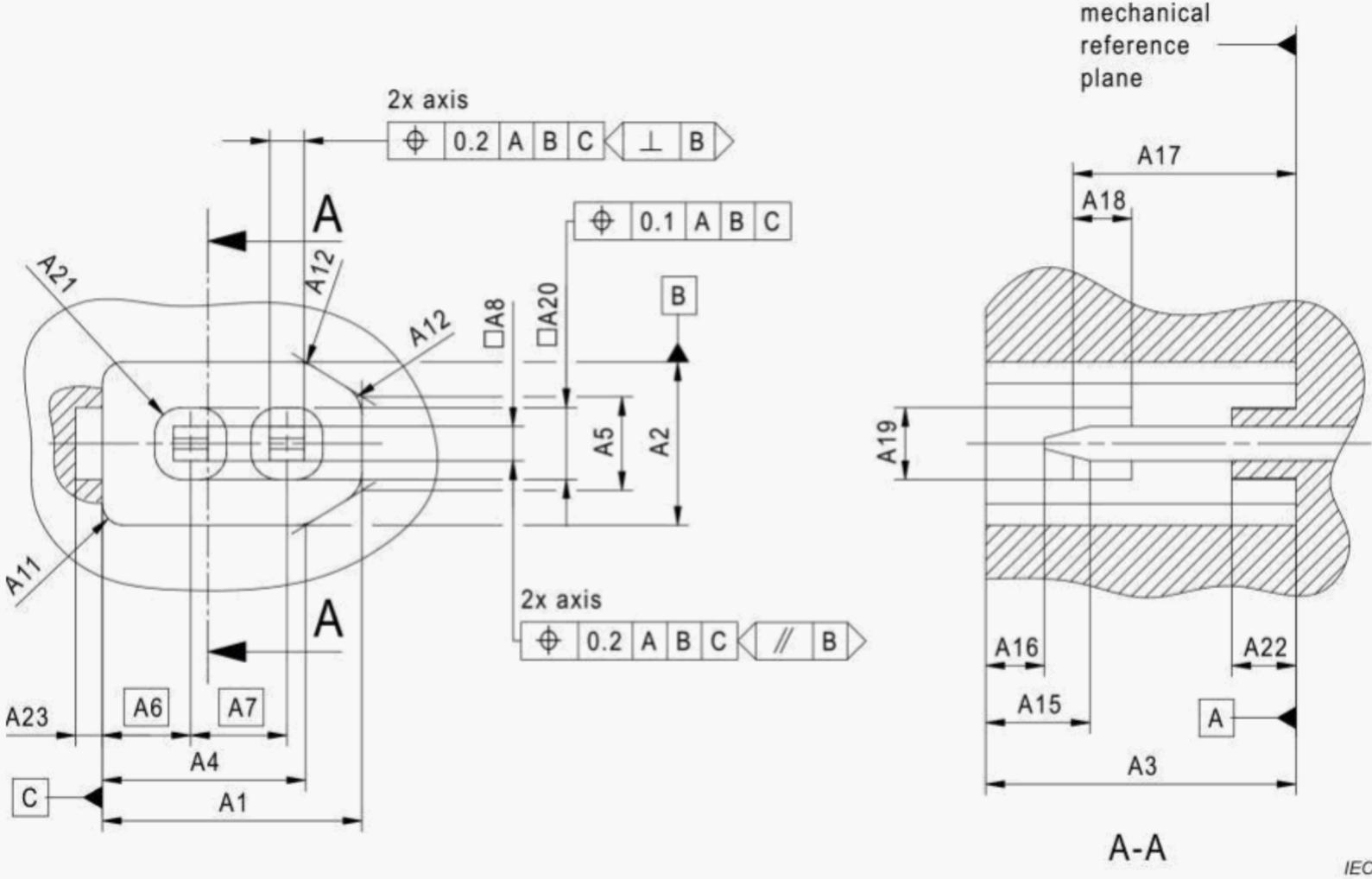
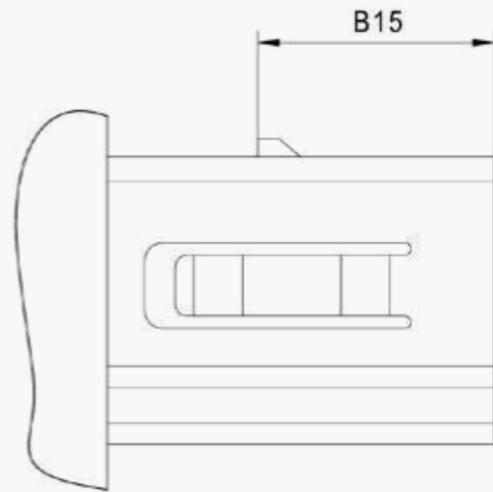
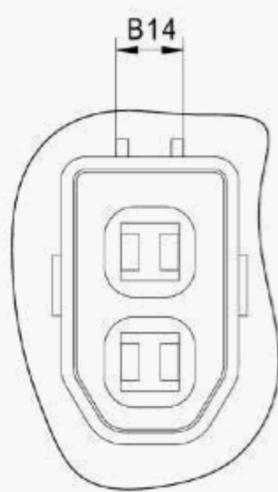
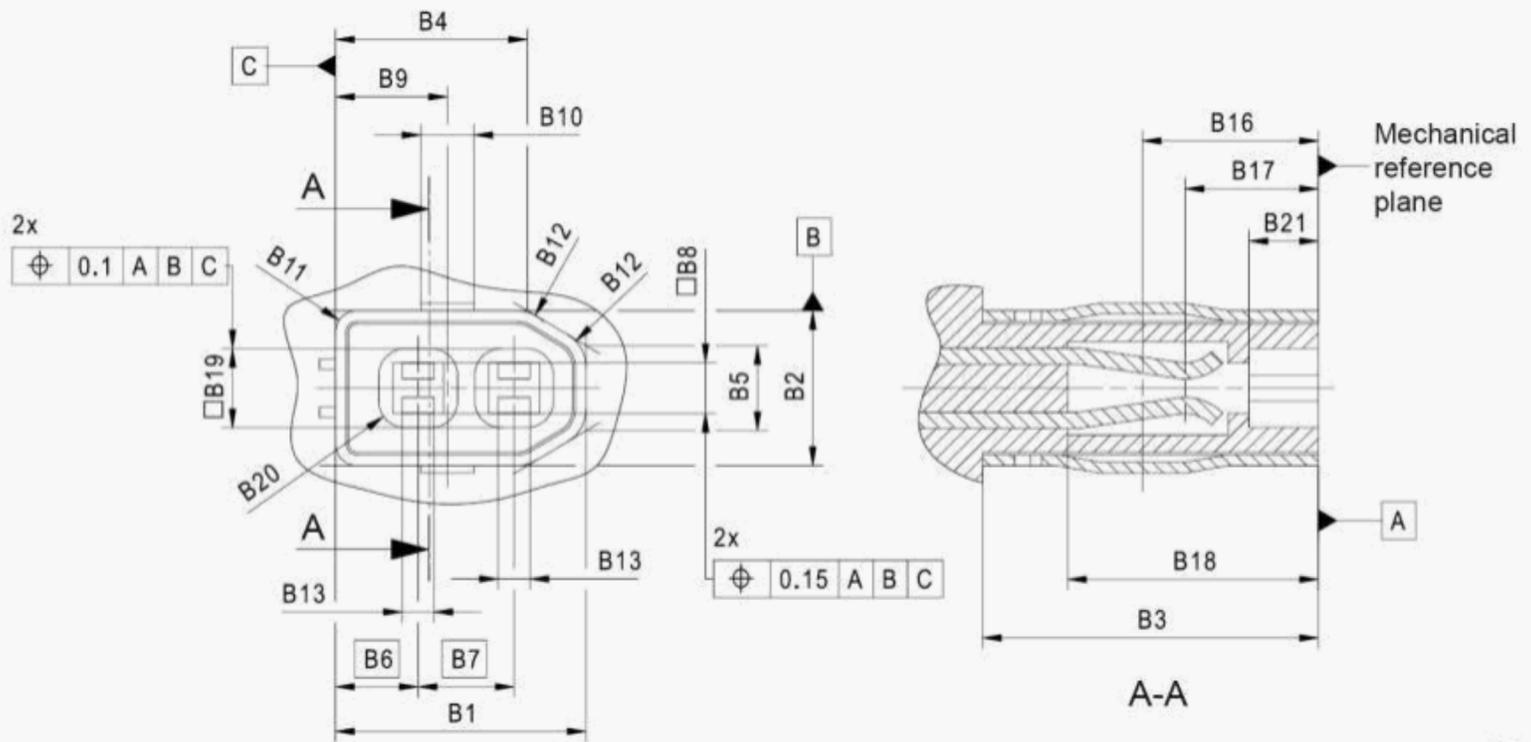


Figure 3 – Unshielded fixed connector details

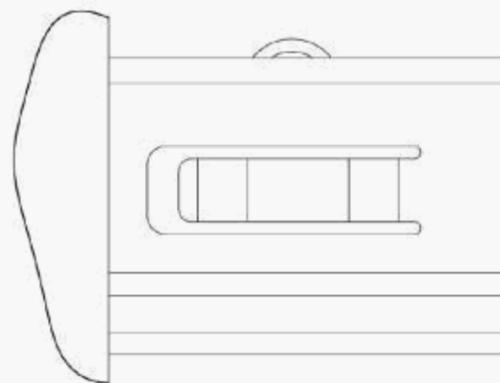
4.1.3 Free connector

4.1.3.1 Shielded free connector



IEC

a) Locking mechanism



IEC

b) Snap-in mechanism

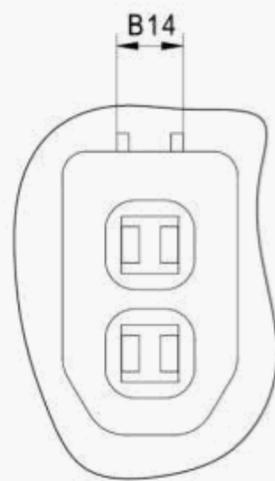
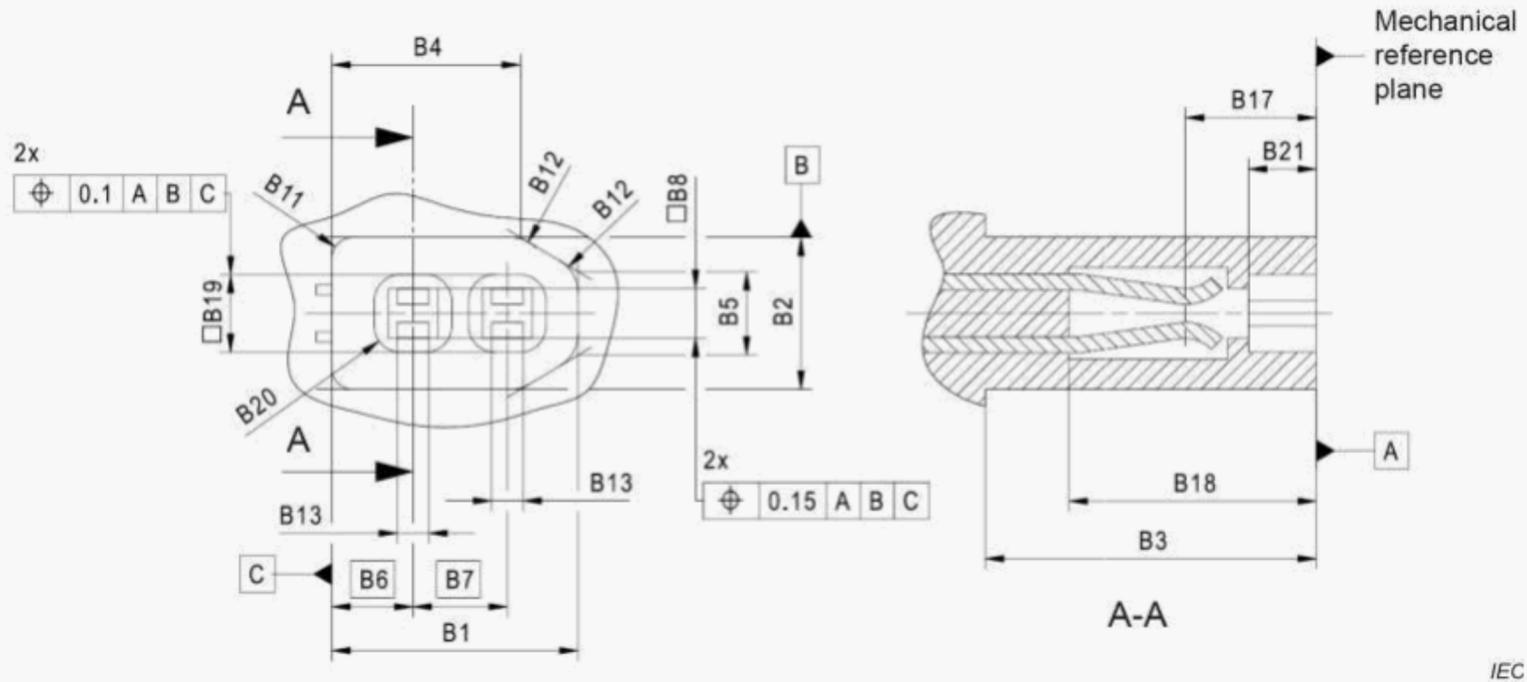
Figure 4 – Shielded free connector

Table 2 – Dimensions for Figure 4 and Figure 5

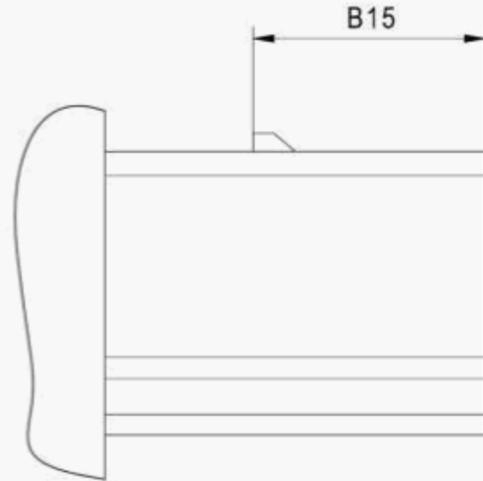
Dimensions in mm

Letter	Dimensions			Notes
	Minimum	Nominal	Maximum	
B1	4,65	4,7	4,75	
B2	2,85	2,9	2,95	
B3	6,3	-	-	
B4	3,55	3,6	3,65	
B5	1,54	1,59	1,64	
B6	-	1,55	-	Theoretically exact dimension
B7	-	1,8	-	Theoretically exact dimension
B8	0,95	-	-	
B9	2	2,1	2,2	
B10	0,9	1	1,1	
B11	0,4	-	-	
B12	0,7	-	-	
B13	0,6	-	-	Valid for contact zone
B14	-	-	1,1	
B15	3,75	3,85	3,95	
B16	2,8	3,3	3,8	
B17	2,35	2,5	2,65	
B18	4,7	-	-	
B19	1,43	1,48	1,53	
B20	-	-	0,5	
B21	1,25	1,3	1,35	

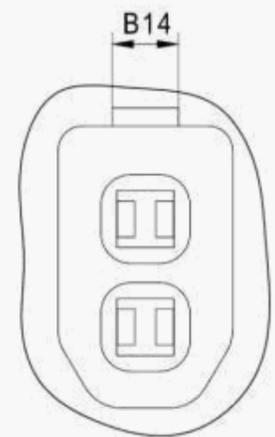
4.1.3.2 Unshielded free connector



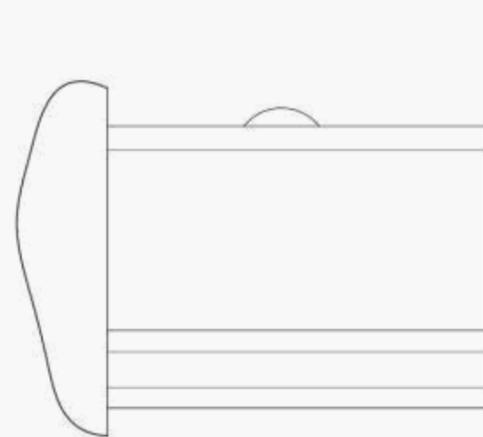
a) Locking mechanism



IEC



b) Snap-in mechanism



IEC

Figure 5 – Unshielded free connector

5 Characteristics

5.1 General

Compliance to the test schedules is intended to ensure the reliability of all performance parameters, including transmission parameters, over the range of operating climatic conditions.

5.2 Pin assignment

For those specifications where pin assignment is relevant the pin assignment shall be as shown in Figure 6, unless otherwise specified.

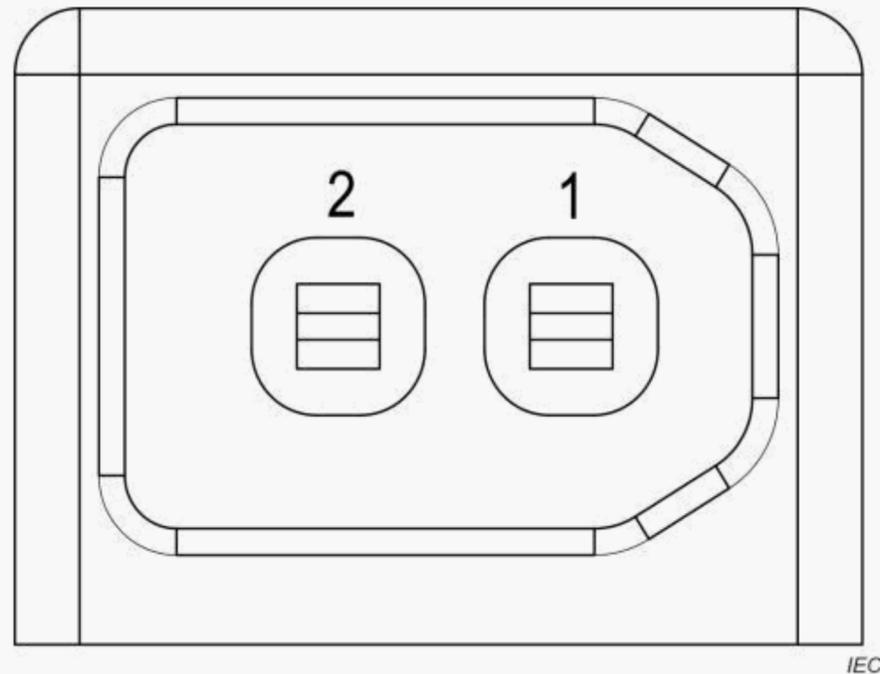


Figure 6 – Fixed connector pin assignment (front view of connector)

5.3 Classification into climatic category

The temperature range and climatic category shall be compatible with ISO/IEC 11801-1 classification of a M11C1E1 environment.

5.4 Electrical characteristics

5.4.1 Creepage and clearance distances

The permissible operating voltages depend on the application and on the specified safety requirements.

Although insulation coordination is not required for safety aspects for these connectors, it is still required for their electrical functional requirements.

In general, for minimum values of clearances and creepage distances IEC 60664-1 shall apply, based on the assigned voltage rating 50 VAC and 60 V DC.

NOTE As indicated in IEC 60664-1, IEC TR 63040 provides an alternative and more precise dimensioning procedure for clearances equal to or less than 2 mm.

The creepage and clearance distances that cover performance requirements in IEC 60664-1 may be reduced, based on IEC TR 63040.

The creepage and clearance distances given in Table 3 apply as operating characteristics for mated connectors according to this document.

In practice, reductions in creepage or clearance distances may occur due to the conductive pattern of the printed board or the wiring used and should duly be taken into account.

Table 3 – Creepage and clearance distances

Dimensions in mm

Minimum distance between contacts and chassis		Minimum distance between adjacent contacts	
Creepage	Clearance	Creepage	Clearance
1,40	0,51	0,40	0,40

5.4.2 Voltage proof

According to 5.4.2 of IEC 63171.

5.4.3 Current-temperature derating

According to Level II of 5.4.3 of IEC 63171.

5.4.4 Initial contact resistance – interface only

According to 5.4.4 of IEC 63171.

5.4.5 Input to output DC resistance

According to 5.4.5 of IEC 63171.

5.4.6 Input to output DC resistance unbalanced

According to 5.4.6 of IEC 63171.

5.4.7 Initial insulation resistance

According to 5.4.7 of IEC 63171.

5.5 Transmission characteristics

5.5.1 General

Compliance to this document, in respect to transmission characteristics, shall be determined according to specified test methods described in test group EP.

All transmission performance requirements shall apply between the reference planes specified in IEC 60512-28-100.

All transmission results shall be reported as worst case overall result after testing all samples.

5.5.2 Insertion loss

According to Category B of 5.5.2 of IEC 63171.

5.5.3 Return loss

According to Category B of 5.5.3 of IEC 63171.

5.5.4 Propagation delay

According to 5.5.4 of IEC 63171.

5.5.5 Transverse conversion loss

According to Category B of 5.5.5 of IEC 63171.

5.5.6 Transverse conversion transfer loss

According to Category B of 5.5.6 of IEC 63171.

5.5.7 Transfer impedance (shielded only)

According to 5.5.7 of IEC 63171.

5.5.8 Coupling attenuation

According to 5.5.8 of IEC 63171.

5.5.9 Power sum alien (exogenous) NEXT

According to Category B of 5.5.9 of IEC 63171.

5.5.10 Power sum alien (exogenous) FEXT

According to Category B of 5.5.10 of IEC 63171.

5.6 Mechanical characteristics**5.6.1 Mechanical operation**

According to Mating Performance Level MPL750 of 5.6.1 of IEC 63171.

5.6.2 Effectiveness of connector coupling devices

According to Latch or Snap-in definition of 5.6.2 of IEC 63171.

5.6.3 Insertion and withdrawal forces

According to 5.6.3 of IEC 63171.

5.6.4 Polarizing method

According to 5.6.4 of IEC 63171.

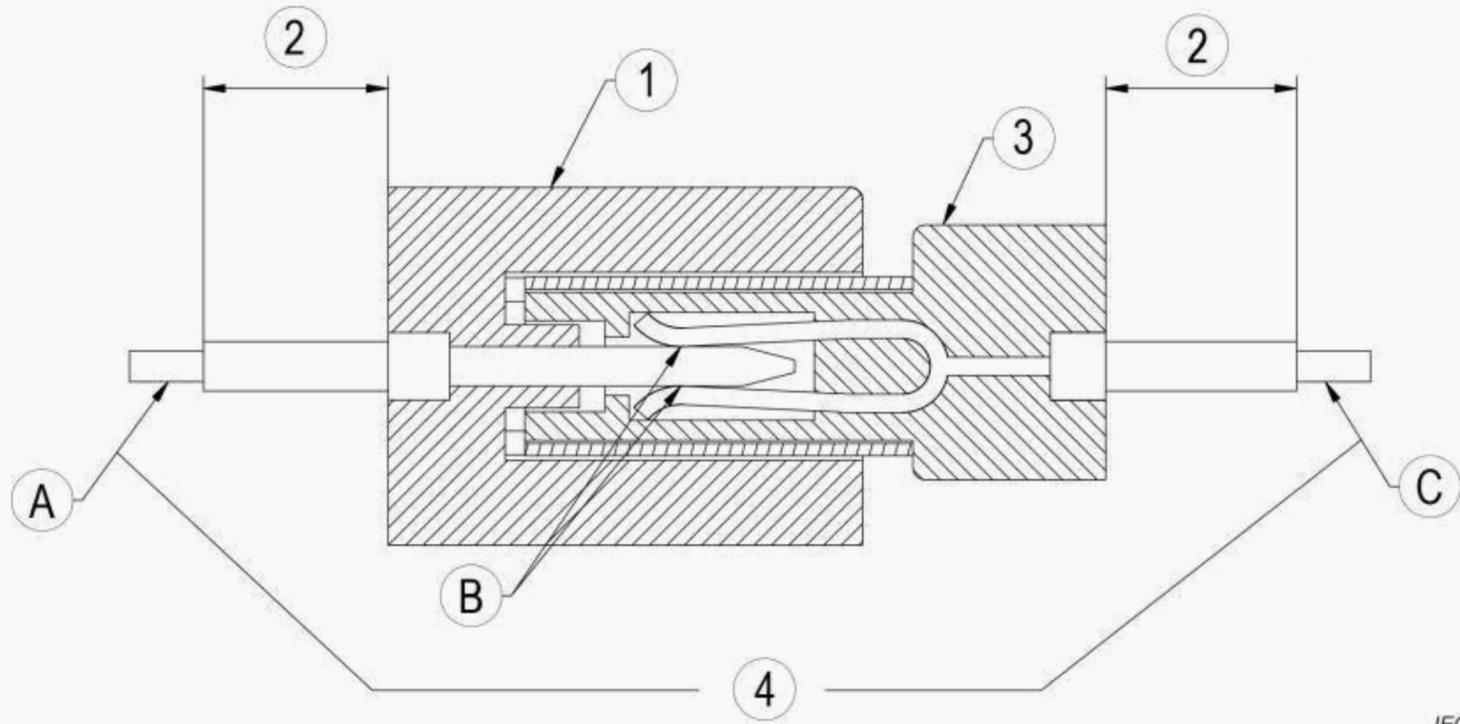
5.6.5 Dynamic stress

According to 5.6.5 of IEC 63171.

6 Tests and test schedule**6.1 General**

According to Clause 6 of IEC 63171.

6.2 Arrangement for interface contact resistance measurement



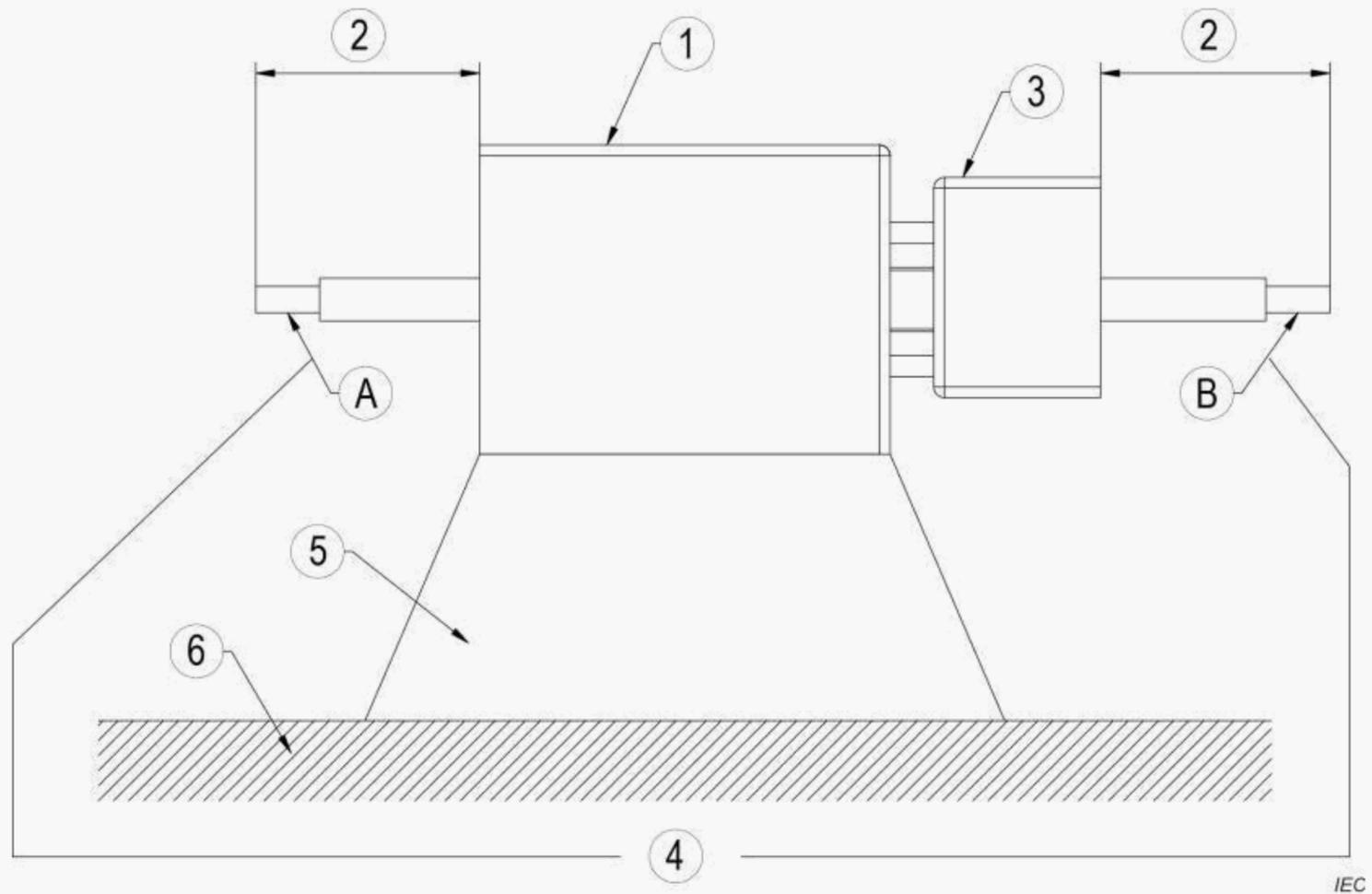
Key

- 1 Fixed connector
- 2 Attached wires: as short as practical
- 3 Free connector
- 4 Contact resistance measuring points
 - A Fixed connector measuring point
 - B Measuring point, B1: on the contact of the fixed connector, B2: on the contact of the free connector
 - C Free connector measuring point

Figure 7 – Arrangement for interface contact resistance measurement

The test procedure is defined in 6.3 of IEC 63171. Figure 7 shows a test setup arrangement for the interface contact resistance measurement.

6.3 Arrangement for vibration test



Key

- 1 Fixed connector
- 2 Attached wires: <200 mm
- 3 Free connector
- 4 Contact disturbance measuring points
 - A Secure to the non-vibrating member
 - B Secure to the non-vibrating member
- 5 Fixed connector rigidly fixed to the vibration plate
- 6 Vibration plate

Figure 8 – Arrangement for vibration test

Figure 8 shows a test setup for the vibration test.

6.4 Test procedures and measuring methods

According to 6.5 of IEC 63171.

6.5 Preconditioning

According to 6.6 of IEC 63171.

6.6 Test schedules

6.6.1 General

According to 6.7 of IEC 63171.

6.6.2 Basic (minimum) test schedule

Not applicable.

6.6.3 Full test schedule

According to 6.7.2 of IEC 63171.

Bibliography

IEC 60603-7 (all parts), *Connectors for electronic equipment – Part 7: Detail specification for 8-way, free and fixed connectors*

IEC 61076-2-101, *Connectors for electronic equipment – Product requirements – Part 2-101: Circular connectors – Detail specification for M12 connectors with screw-locking*

IEC 61076-2-104, *Connectors for electronic equipment – Product requirements – Part 2-104: Circular connectors – Detail specification for circular connectors with M8 screw-locking or snap-locking*

ISO/IEC TR 11801-9906, *Information technology – Generic cabling for customer premises – Generic 1-pair cabling*

IEEE 802.3bp, *IEEE Standard for Ethernet – Amendment 4: Physical Layer Specifications and Management Parameters for 1 Gb/s Operation over a Single Twisted-Pair Copper Cable*

IEEE 802.3bu, *IEEE Standard for Ethernet – Amendment 8: Physical Layer and Management Parameters for Power over Data Lines (PoDL) of Single Balanced Twisted-Pair Ethernet*

IEEE 802.3bw, *IEEE Standard for Ethernet – Amendment 1: Physical Layer Specifications and Management Parameters for 100 Mb/s Operation over a Single Balanced Twisted Pair Cable (100BASE-T1)*

IEEE 802.3cg, *IEEE Standard for Ethernet – Amendment 5: Physical Layer Specifications and Management Parameters for 10 Mb/s Operation and Associated Power Delivery over a Single Balanced Pair of Conductors*
