

Australian/New Zealand Standard™

Household and similar electrical
appliances—Safety

Part 2.51: Particular requirements for
stationary circulation pumps for heating
and service water installations



AS/NZS 60335.2.51:2020

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee EL-002, Safety of Household and Similar Electrical Appliances and Small Power Transformers. It was approved on behalf of the Council of Standards Australia on 17 June 2020 and by the New Zealand Standards Approval Board on 3 June 2020.

This Standard was published on 26 June 2020.

The following are represented on Committee EL-002:

- Association of Accredited Certification Bodies
- Australian Industry Group
- Business New Zealand
- Consumer Electronic Suppliers Association, Australia
- Consumers' Federation of Australia
- Electrical Regulatory Authorities, Australia
- Electrical consultants
- Engineers Australia
- JAS-ANZ
- National Retailers Association (Australia)
- New Zealand Electric Fence Energizer Manufacturers' Standards Group
- Testing Interests New Zealand
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This Standard was issued in draft form for comment as DR 19919.

Australian/New Zealand Standard™

Household and similar electrical
appliances—Safety

Part 2.51: Particular requirements for
stationary circulation pumps for heating
and service water installations

Originated as AS/NZS 3350.2.51:1998.
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STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

AS/NZS 60335.2.51:2020

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –

Part 2.51: Particular requirements for stationary circulation pumps for heating and service
water installations

Foreword

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee EL-002 - Safety of Household and Similar Electrical Appliances and Small Power Transformers to supersede AS/NZS 60335.2.51:2012 three years from the date of publication of this Standard. During this period AS/NZS 60335.2.51:2012 will also remain current. Regulatory authorities that reference this Standard in regulation may apply these requirements at a different time. Users of this Standard should consult with these authorities to confirm their requirements.

The objective of this Standard is to provide manufacturers, designers, regulatory authorities, testing laboratories and similar organizations with safety requirements designed to give the user protection against hazards that might occur during normal operation and abnormal operation of the appliance and which may be used as the basis for approval for sale or for connection to the electricity supply mains in Australia and New Zealand.

The text of IEC 60335-2-51 Ed 4, prepared by IEC Technical Subcommittee TC 61, was submitted to the Standards Australia/Standards New Zealand Combined Procedure (dual public comment and committee vote) for adoption of the IEC standard as a Standards Australia/Standards New Zealand joint standard.

The principal changes in this edition as compared with the 2012 edition of AS/NZS 60335.2.51 are as follows (minor changes are not listed):

- the text has been aligned with the 2011 edition of Part 1;
- some instructions are no longer required (7.12);
- converted some notes to normative text (7.12.1, 11.3, 11.8);
- new instructions for installation of thermal insulation (7.12.1);
- the leakage current value is modified (Clause A.2).

This Standard is an adoption with national modifications of the fourth edition of IEC 60335-2-51, Household and similar electrical appliances – Safety – Part 2.51: Particular requirements

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.;
- subclauses, notes and annexes that are additional to those in the IEC standard are prefixed with the letters AZ.

NOTE 2 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3.

p NOTE 3 In this document, p is used in the margin to indicate instructions for preparing a consolidated version.

The essential safety requirements in AS/NZS 3820¹ that could be applicable to requirements for stationary circulation pumps for heating and service water installations are covered by this standard.

The national variations to IEC 60335-2-51 Ed 4 form the Australian and New Zealand national variations for purposes of the IECEE scheme for recognition of results of testing to standards for safety of electrical equipment (the CB scheme).

¹ AS/NZS 3820 *Essential safety requirements for electrical equipment*

The text of the International Standard IEC 60335-2-51 Ed 4 was approved as a joint Australia/New Zealand Standard with the agreed national variations as given below.

AUSTRALIAN NATIONAL VARIATIONS

There are no national variations to this Part 2 other than those listed in the national variations in AS/NZS 60335.1:2011.

NEW ZEALAND NATIONAL VARIATIONS

There are no national variations to this Part 2 other than those listed in the national variations in AS/NZS 60335.1:2011.

Annex ANZ
(normative)
Normative references to international publications with their corresponding joint
Australia/New Zealand publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by national variations the relevant joint Australia/New Zealand publications applies if the national variations are needed to ensure the safety of the appliance for Australia/New Zealand conditions. These international publications are indicated by (mod). If an international publication is not so indicated, then either it or the listed Australia/New Zealand publication may be used.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>AS/NZS</u>	<u>Year</u>
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NOTES

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –**Part 2-51: Particular requirements for stationary circulation pumps
for heating and service water installations**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 6) All users should ensure that they have the latest edition of this publication.
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- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60335-2-51 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This fourth edition cancels and replaces the third edition published in 2002, Amendment 1:2008 and Amendment 2:2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- some instructions are no longer required (7.12);
- converted some notes to normative text (7.12.1, 11.3, 11.8);
- new instructions for installation of thermal insulation (7.12.1);
- the leakage current value is modified (Clause A.2).

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/5785/FDIS	61/5802/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric stationary circulation pumps for heating and service water installations.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-51: Particular requirements for stationary circulation pumps for heating and service water installations

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric **stationary circulation pumps** for household and similar purposes intended for use in heating systems or in service water systems, their **rated voltage** being not more than 250 V for single-phase appliances and 480 V for other appliances.

NOTE 101 The hydraulic and electrical parts of the pump can be in the same enclosure, so that the water flows through the motor and serves as a coolant, or they can be separated.

Appliances not intended for normal household use, but that nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- persons (including children) whose
 - physical, sensory or mental capabilities; or
 - lack of experience and knowledgeprevents them from using the appliance safely without supervision or instruction;
- children playing with the appliance.

NOTE 102 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements can be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 103 This standard does not apply to

- pumps for circulating liquids other than water;
- pumps, other than circulation pumps (IEC 60335-2-41);
- circulation pumps intended exclusively for industrial purposes;
- circulation pumps intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour, or gas).

2 Normative references

This clause of Part 1 is applicable.

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1 Definitions relating to physical characteristics

Replacement:

3.1.9
normal operation

operation of the circulation pump with the water pressure and flow rate adjusted within their specified limits, so that the highest power input is attained

4 General requirement

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.7 Addition:

The water temperature at the inlet is maintained between 0 °C and –5 °C of the value corresponding to the TF class of the pump.

For circulation pumps intended to be located within the enclosure of a boiler, the tests of Clauses 10, 11 and 13 are carried out at an ambient temperature of 55 °C or at the temperature specified in the instructions, whichever is higher.

5.101 Circulation pumps having a three-phase motor that does not incorporate a **protective device** are installed with an appropriate device, in accordance with the instructions.

6 Classification

This clause of Part 1 is applicable except as follows.

6.1 Modification:

Circulation pumps shall be **class I**, **class II** or **class III**.

6.2 Addition:

Circulation pumps shall be at least IPX2.

6.101 Circulation pumps shall be of one of the classes shown in Table 101.

Table 101 – Temperature classification of circulation pumps

Class	Maximum temperature of the circulating water °C
TF 60	60
TF 95	95
TF 110	110

Compliance is checked by inspection.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 Addition:

Circulation pumps shall be marked with

- the TF class;
- the direction of the water flow;
- the direction of rotation (for pumps having three-phase motors);
- the rated current (for pumps having three-phase motors if a **protective device** has to be installed in the fixed wiring).

7.12 Modification:

The instruction concerning persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge is not applicable.

The instruction regarding supervision of children is not applicable.

7.12.1 Addition:

The installation instructions shall state the substance of the following:

- the maximum flow rate or total head;
- the maximum ambient temperature at which the pump is to be used;
- the maximum system pressure, which shall not be less than:
 - 0,6 MPa for pumps for heating systems;
 - 1,0 MPa for pumps for service water systems;
- the intended orientation of the pump;
- a protective device is to be installed in the fixed wiring and its characteristics are to be specified (for pumps having a three-phase motor not incorporating a **protective device**).
- for the thermal insulation of circulation pumps in heating systems, only the supplied kit or a kit made available by the manufacturer shall be used. It shall be ensured that the drain openings of the motor are not sealed after installation of the thermal insulation.

8 Protection against access to live parts

This clause of Part 1 is applicable.

9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

10 Power input and current

This clause of Part 1 is applicable.

11 Heating

This clause of Part 1 is applicable except as follows.

11.2 Addition:

Circulation pumps that are only fixed by the water pipes are positioned against one wall of the test corner and away from the other.

11.3 Addition:

The temperatures t_1 and t_2 are the ambient temperatures of the environment in which the pump is installed, for instance inside the enclosure of a boiler.

11.7 Replacement:

Circulation pumps are operated until steady conditions are established.

11.8 Addition:

The temperature rise limits of pumps located within the enclosure of a boiler are reduced by the difference between the ambient temperature at which the test is carried out and 25 °C.

The temperature rise of the external enclosure is not measured.

For circulation pumps in which water flows through the motor, the temperature rise limits for windings are increased by 5 K. The temperature rise limits are increased further by

- 5 K, if the winding insulation is class 130 (B);
- 10 K, if the winding insulation is class 155 (F) or 180 (H).

For circulation pumps in which water flows through the motor, the increase of 5 K allowed by footnote ^a to Table 3 does not apply.

12 Void

13 Leakage current and electric strength at operating temperature

This clause of Part 1 is applicable.

14 Transient overvoltages

This clause of Part 1 is applicable.

15 Moisture resistance

This clause of Part 1 is applicable.

16 Leakage current and electric strength

This clause of Part 1 is applicable.

17 Overload protection of transformers and associated circuits

This clause of Part 1 is applicable.

18 Endurance

This clause of Part 1 is not applicable.

19 Abnormal operation

This clause of Part 1 is applicable except as follows.

19.1 Addition:

Circulation pumps are also subjected to the test of 19.101.

19.7 Addition:

The test is carried out with the water flow stopped or reduced to 5 l/min, whichever is more unfavourable.

19.101 *Circulation pumps are supplied at **rated voltage** and operated at approximately half the maximum system pressure for 5 min, after which the water is drained off and the operation continued for 7 h. The system is replenished with water and the pump operated again for 5 min at approximately half the maximum system pressure.*

If the pump becomes inoperable during the test, it is disconnected from the supply and the system filled with water.

20 Stability and mechanical hazards

This clause of Part 1 is applicable.

21 Mechanical strength

This clause of Part 1 is applicable.

22 Construction

This clause of Part 1 is applicable except as follows.

22.101 Circulation pumps shall withstand the water pressure occurring in normal use.

Compliance is checked by subjecting the pump to a water pressure equal to 1,2 times the maximum system pressure for 1 min.

The pump shall not leak.

23 Internal wiring

This clause of Part 1 is applicable.

24 Components

This clause of Part 1 is applicable except as follows.

24.1.3 *Modification:*

Switches that are only intended to be operated during installation of the pump are subjected to 100 cycles of operation.

25 Supply connection and external flexible cords

This clause of Part 1 is applicable except as follows.

25.5 *Addition:*

Type Z attachment is allowed.

26 Terminals for external conductors

This clause of Part 1 is applicable.

27 Provision for earthing

This clause of Part 1 is applicable.

28 Screws and connections

This clause of Part 1 is applicable.

29 Clearances, creepage distances and solid insulation

This clause of Part 1 is applicable.

30 Resistance to heat and fire

This clause of Part 1 is applicable except as follows.

30.2.2 Not applicable.

31 Resistance to rusting

This clause of Part 1 is applicable.

32 Radiation, toxicity and similar hazards

This clause of Part 1 is applicable.

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Annexes

The annexes of Part 1 are applicable except as follows.

Annex A (informative)

Routine tests

A.2 Electric strength test

Modification:

For appliances with a high leakage current, the value of 30 mA is increased to 70 mA.

Bibliography

The bibliography of Part 1 is applicable except as follows.

Addition:

IEC 60335-2-41, *Household and similar electrical appliances – Safety – Part 2-41: Particular requirements for pumps*

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Standards Australia

Standards Australia is an independent company, limited by guarantee, which prepares and publishes most of the voluntary technical and commercial standards used in Australia. These standards are developed through an open process of consultation and consensus, in which all interested parties are invited to participate. Through a Memorandum of Understanding with the Commonwealth government, Standards Australia is recognized as Australia's peak national standards body.

Standards New Zealand

The first national Standards organization was created in New Zealand in 1932. The New Zealand Standards Executive is established under the Standards and Accreditation Act 2015 and is the national body responsible for the production of Standards.

Australian/New Zealand Standards

Under a Memorandum of Understanding between Standards Australia and Standards New Zealand, Australian/New Zealand Standards are prepared by committees of experts from industry, governments, consumers and other sectors. The requirements or recommendations contained in published Standards are a consensus of the views of representative interests and also take account of comments received from other sources. They reflect the latest scientific and industry experience. Australian/New Zealand Standards are kept under continuous review after publication and are updated regularly to take account of changing technology.

International Involvement

Standards Australia and Standards New Zealand are responsible for ensuring that the Australian and New Zealand viewpoints are considered in the formulation of international Standards and that the latest international experience is incorporated in national and Joint Standards. This role is vital in assisting local industry to compete in international markets. Both organizations are the national members of ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission).

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